PRODUCT INFORMATION

UNI BLEACH C-41 Bleach Replenisher BL-R

UNI BLEACH C-41 is a universal Bleach concentrate, designed for minilab processes C-41 RA and CN-16 L, as well as for dip & dunk machines and continous feed machines (CF) for process C-41 PRO.

When applied in minilab film processors, designed for C-41 RA and CN-16 L, the concentrate is used undiluted as a "ready-to-use" replenisher.

When used in dip & dunk and continous feed machines (CF), designed for C-41 PRO, the concentrate is to be diluted with water to prepare replenisher.

		PRODUCTS
UNI BLEACH C-41 5 L REF 13350	C-41 RA: 5 L Ready-to-use replenisher (RTU) CN-16: 5 L Ready-to-use replenisher (RTU) C-41 PRO: 5 L conc. for 15 L replenisher	
Starter C-41 BL-S 1 L REF 13230	C-41 RA: for 40 L CN-16 L: for 40 L C-41 PRO: for 50 L	

Bleach Starter BL-S is required, when a Bleach working solution is to be mixed newly, for example after tan cleaning as part of maintenance work or when a machine is installed.

C-41 RA: for approx. 1,000 films 135-24 or for approx. 685 films 135-36 CN-16 L: for approx. 1,000 films 135-24 or for approx. 685 films 135-36 C-41 PRO: for approx. 340 films 135-36 (dip & dunk machine)

STORAGE

YIELD

UNI Bleach C-41 concentrate in original packs should be stored dry, frost-proof and out of the reach of children. The maximum temperature range is between 5°C and 25°C. Crystallisation of individual ingredients may occur at low temperatures. Avoid direct heat sources. Storage temperatures between 10°C and 20°C are ideal.

SHELF LIFE

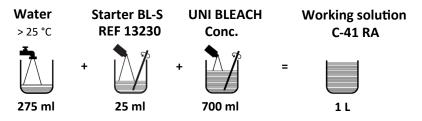
UNI BLEACH C-41 concentrate in its original packaging has a virtually unlimited shelf life.

PROCESS C-41 RA

MIXING OF REPLENISHERC-41 RAThe solution is ready-to-use, to be filled into the replenisher tank without any dilution.

MIXING OF WORKING SOLUTION

Mixing of working solution is required, when the working tank of the machine is to be refilled, e.g. when installing a machine or after tank cleaning as part of maintenance.



Preparation of working solution can either be done in a separate mixing vessel or directly in the working tank of the machine. Preparation in the working tank requires knowledge of the exact tank volume. The Colour Developer working tank must be covered perfectly and be protected to exclude any potential contamination with Bleach.

Specified quantities for water, Starter BL-S and UNI BLEACH concentrate must be multiplied according to the size of the respective Bleach working tank. The same applies to mixing in a separate vessel.

Mixing in the working tank: Pour the calculated quantities of water and Starter BL-S into the empty Bleach working tank and then top up with UNI BLEACH concentrate to overflow. Mixing is done by the bath circulation in the tank.

Mixing in a separate vessel: Add the calculated amounts of water, Starter BL-S and UNI BLEACH concentrate one after the other to the mixing vessel, mix for about 1-2 minutes and then pour the solution into the working tank. Remaining UNI BLEACH concentrate is to be filled into the replenisher tank.

COMPENSATION OF EVAPORATION

Tempered working solution is subject to a continuous evaporation of water. Accordingly, the evaporation should be compensated by a daily addition of water to the working solution in order to avoid an increase in the concentration. In case that machines are not equipped with an automatic compensation system, water is to be added manually up to the overflow, before every start working.

TIME & TEMPERATURE

Time: 45 s **Temperature:** 35-38°C

REPLENISHMENT RATES

5.0 ml/135-24 4.4 ml/meter film 135 7.5 ml/film 120 9.1 ml/meter film 120

C-41 RA

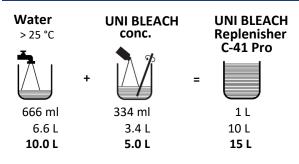
C-41 RA



C-41 RA

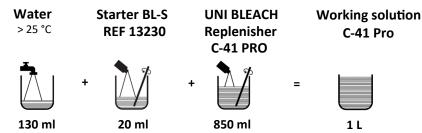
PROCESS C-41 PRO

MIXING OF REPLENISHER



MIXING OF WORKING SOLUTION

Mixing of working solution is required, when the working tank of the machine is to be refilled, e.g. when installing a machine or after tank cleaning as part of maintenance.



The specified quantities for water, Starter BL-S and UNI BLEACH concentrate are to be multiplied according to the size of the respective Bleach working tank. Mixing should be carried out in separate mixing vessel, ideally under swirling of air, as oxygene promotes the activity of the Bleach working solution.

Fill the calculated quantities of water, Starter BL-S and UNI BLEACH concentrate into the empty Bleach working tank or mixing vessel, one after the other. Mixing time approx. 1-2 minutes for the working solution.

Warm water promotes fast and good mixing of the individual components.

COMPENSATION OF EVAPORATION

Tempered working solutions are subject to a continuous evaporation of water. Accordingly, the evaporation should be compensated by a daily addition of water to the working solution in order to avoid an increase in the concentration. Before every start working, water is to be added manually up to the overflow of the Bleach working tank.

TIME & TEMPERATURE

Time: 4:20 min Temperature: 35 - 38°C

REPLENISHMENT RATES

44 ml/135-36 Dip & Dunk machines 44 ml/120 **Dip & Dunk machines** 33 ml/135-36 Rollertransport machines 20 ml/meter film 135 Continous feed machines (CF)

C-41 PRO

C-41 PRO

C-41 PRO



C-41 PRO



PROCESS CN-16 L

MIXING OF REPLENISHER N2-R

The solution is ready-to-use, to be filled into the replenisher tank without any dilution.

MIXING OF WORKING SOLUTION N2

Mixing of working solution is required, when the working tank of the machine is to be refilled, e.g. when installing a machine or after tank cleaning as part of maintenance.

Water > 25 °C	Starter BL-S REF 13230	UNI BLEACH Conc. (N2-R)	Working so N2	olution
	+	+	=	
275 ml	25 ml	700 ml	1 L	
1.1 L	103 ml	2.9 L	~ 4.1 L	FP 232 B
1.4 L	125 ml	3.5 L	~ 5.0 L	FP 362 B
1.4 L	125 ml	3.5 L	~ 5.0 L	FP 562 B
2.4 L	223 ml	6.3 L	~ 8.9 L	FP 922

Warm water promotes fast and good mixing of the individual components. Stir/mix for approx. 1-2 minutes.

Preparation of working solution can either be done in a separate mixing vessel or directly in the working tank of the machine. Preparation in the working tank requires knowledge of the exact tank volume. The Colour Developer working tank must be covered perfectly and be protected to exclude any potential contamination with Bleach.

Specified quantities for water, Starter BL-S and UNI BLEACH concentrate must be multiplied according to the size of the respective Bleach working tank. The same applies to mixing in a separate vessel.

Mixing in the working tank: Pour the calculated quantities of water and Starter BL-S into the empty Bleach working tank and then top up with UNI BLEACH concentrate to overflow. Mixing is done by the bath circulation in the tank.

Mixing in a separate vessel: Add the calculated amounts of water, Starter BL-S and UNI BLEACH concentrate one after the other to the mixing vessel, mix for about 1-2 minutes and then pour the solution into the working tank.

Remaining UNI BLEACH concentrate is to be filled into the replenisher tank.

COMPENSATION OF EVAPORATION

Tempered working solutions are subject to a continuous evaporation of water. Accordingly, the evaporation should be compensated by a daily addition of water to the working solution in order to avoid an increase in the concentration. In case that machines are not equipped with an automatic compensation system, water is to be added manually up to the overflow, before every start working.

TIME & TEMPERATURE N2

Time: 50 s **Temperature:** $38^{\circ}C \pm 3^{\circ}C$

REPLENISHMENT RATES N2-R

FP 232 B / FP 362 B / FP 562 B / FP 922: 5 ml/film 135-24

CN-16 I

CN-16 L

CN-16 L

resp. 7.5 ml/film 120

CN-16 L

CN-16

OCCUPATIONAL SAFETY

Handling of photographic chemicals is safe, if used properly and protective measures are followed. Hazard and precautionary information can be found on the label (H and P phrases, hazard symbol) and in the safety data sheet. Personal protective equipment should include safety goggles or face shield, protective gloves and a lab coat or apron.

OCCUPATIONAL SAFETY

Photographic chemicals - concentrates or used baths - must not be discharged into the public sewerage system. These chemicals must be discarded by commercial waste treatment companies, who properly treat and dispose of in accordance with legal regulations. Further information can be found in the safety data sheet.

